# Mission Valley Regional Occupational Program AUTO BODY AND REFINISHING

#### 1. Course Title:

Auto Body Paint and Refinishing 1, 2

#### 2. CBEDS Title:

Automotive Body Paint & Refinishing 1 & 2

#### 3. CBEDS Number:

5654

#### 4. Job Titles/DOT Codes:

Automobile-Body Repair 807.381-010 Auto Body Painter 845.381-014

## 5. Course Description:

Students will be provided the opportunity to develop the skills required to be successful in the auto-body repair, painting and refinishing industry. They will develop the ability to identify and perform with materials, tools, and equipment at a high level of efficiency and safety; and to work harmoniously with others. Students will develop skills in welding, light auto-body repair work, prepping, painting, and finishing, so that they can enter the work force and become productive and constructive citizens.

## 6. Hours:

<b>Total Hours</b>	1440
CVE	720
CC	370
Class	720

# 7. Prerequisites:

Grade 11+

# 8. Date of Revision:

**Date Re-Approved:** 

December 12, 2011

November 10, 2016

#### **Abbreviations:**

**CC** = **Community Classroom** 

(unpaid, on-the-job, training experience at business sites)

**CVE** = Cooperative Vocational Education

(paid, on-the-job, training experience at business sites)

# 9. Course Outline:

I.			Career Preparation Standards Necessary skills for any occupation	Class	CC	CVE
	<b>A.</b>	1. 2. 3. 4.	WORKPLACE BASIC SKILLS AND BEHAVIORS Apply skills learned in class Analyze information and make decisions Communicate verbally and in writing Work independently and as a team member in a diverse workplace Work reliably, responsibly, and ethically	Integrated	d throughout	course
II.	<b>A.</b>	1. 2. 3. 4. 5. 6.	CAREER TECHNICAL SKILLS Occupational competencies (MVROP ESLR #2) Introduction to shop and safety Practice safety and follow shop rules Dress appropriately Use terminology used in auto trade Follow V.O.C. rules and procedures Select appropriate tools Pass safety test	60	30	60
	В.	1. 2. 3. 4.	Body shop tools Understand basic hand tools Demonstrate air and specialty tools description and use Perform care of tools Pass safety test	10	5	10
	C.	1. 2. 3. 4. 5.	Care for compressor  Demonstrate how to turn on compressor Understand the purpose of the removal of water & oil Explain the shut-down procedure Explain over-heating procedure Pass safety test	2.5	1	2.5
	D.	1. 2. 3. 4. 5.	Operation of spray booth Demonstrate how to turn on spray booth Explain the use of the heat lamp Demonstrate changing of filters-intake/exhaust Demonstrate wetting-down floor (not filters) Explain how to blow-off vehicle/yourself before entering booth Pass safety test	2.5	1	2.5
	Е.	1.	Estimating jobs Perform assessment of damages	10	5	10

			Class	CC	CVE
	2. 3.	Estimate straightening time Estimate paint time			
	3. 4.	Determine cost of materials			
	5.	Demonstrate and understand how to look up parts			
		in a manual			
	6.	Pass test			
F.		<b>Business Functions</b>	20	10	20
	1.	Demonstrate an awareness of how a business operates.			
	2.	Recognize the functions of industry: management,			
		operations, personnel, finance, distribution, and			
		services.			
G.		Straightening & alignment of sheet metal	210	105	210
	1.	Perform roughing-out metal			
	2. 3.	Perform aligning sheet metal Understand stress and strain			
	<i>3</i> . 4.	Perform hammering-out dents			
	5.	Perform stud gun use			
	6.	Understand shrinking metal			
	7.	Perform grinding sheet metal			
	8. 9.	Perform filing sheet metal Understand R & R and R & I of body panels			
	10.	Pass safety test			
н.		Cheet molded compounds & other pleaties	35	17	35
11.	1.	Sheet-molded compounds & other plastics Describe sheet-molded compounds	33	1 /	33
	2.	Describe usage on automobiles			
	3.	Demonstrate use of ABS & other plastics			
	4.	Explain identification of type			
	5.	Perform repair of SMC & other plastics			
	6. 7.	Perform prep for paint Pass safety test			
	<i>,</i> .	Tass surety test			
I.		Filing with body filler	105	53	105
	1. 2.	Explain areas of use			
	2. 3.	Demonstrate preparing the surface for filler Demonstrate mixing properly			
	4.	Demonstrate application			
	5.	Demonstrate sanding & shaping			
	6.	Demonstrate block sanding			
	7.	Explain prep for primer			
	8.	Pass safety test			
J.		Welding	45	23	45
	1.	Perform welding safety practices including			
	2.	precautions for electronic components Demonstrate MIG use, spot, and stitch			
	3.	Pass safety test			
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K.	1. 2. 3. 4. 5. 6. 7. 8. 9. 10.	Refinishing Explain H.V.L.P. spray equipment Demonstrate preparation for paint Understand identification of different types of paint Understand V.O.C. review Understand mixing procedures for paint Demonstrate matching colors Demonstrate spot painting procedures Demonstrate a complete paint job Demonstrate two-stage painting Demonstrate color sanding & polishing Pass safety test	Class 220	CC 110	<b>CVE</b> 220
III.	1. 2. 3.	Career Path Strategies Strategic planning for a career (MVROP ESLR #3)  JOB EMPLOYMENT SKILLS Develop a plan to achieve career goals Use effective job search strategies Demonstrate an awareness of the importance of lifelong learning  Hours  Total Course Approved Hours	Integrated 720	360 1440	720

# 10. Additional Items:

- **a. Articulation:** This course is not articulated with a college.
- **b.** UC/CSU A-G Status? This course does not meet the UC/CSU A-G requirements.
- c. Instructional Strategies:
  - Lecture
  - Group discussion
  - Projects
  - Hands-On Practice
- d. Instructional Materials:
  - Introduction to Auto Body
  - Auto Body
  - Auto Body Refinishing

- Demonstration
- Team Learning
- Simulation

# e. Completion Certificate Competencies:

### Career Preparation Standards:

- Demonstrate Workplace Basic Skills & Behaviors
- Select and Use Appropriate Repair Tools
- Use Effective Employability Strategies
- Practice Shop Safety
- Show Care for Shop Equipment
- Recognize Business Functions

#### Career Technical Skills:

- Perform Straightening & Alignment of Sheet Metal
- Demonstrate Preparing the Surface for Filler
- Demonstrate Auto Body Refinishing Process
- Demonstrate Two-Stage Painting
- Determine Job Estimate
- Perform Electric Welding Process
- Demonstrate Use of Sheet Molded Compounds & Other Plastics
- Demonstrate Mixing & Application of Body Filler
- Demonstrate Sanding & Buffing Procedure
- Perform Detailing Job